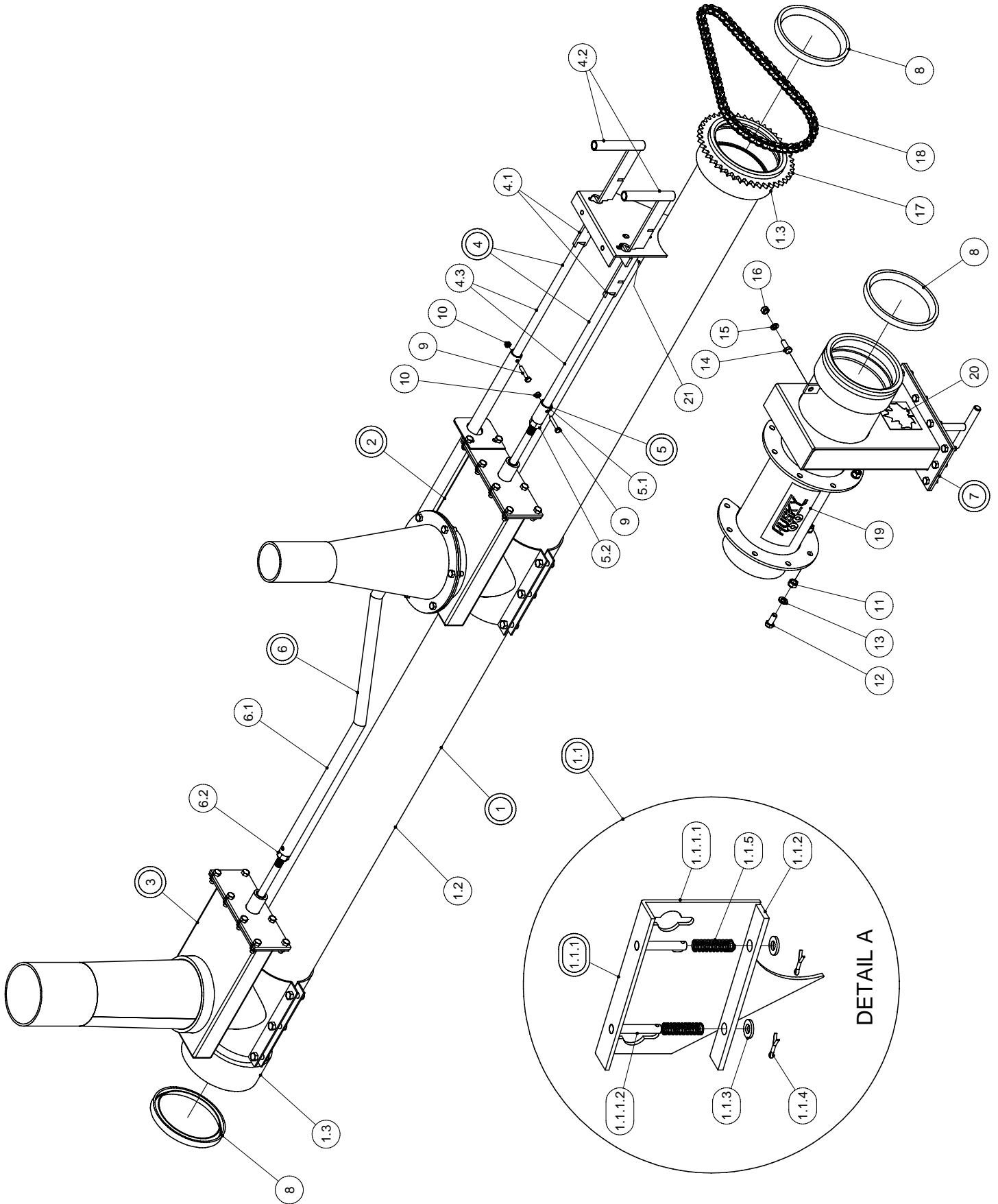




K-31 STANDPIPE ASSY



K-31 STANDPIPE ASSY

PARTS LIST			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	250-67-00-000	STANDPIPE ASSY - 8 FT PUMP	1
	252-68-00-000	STANDPIPE ASSY - 10 FT PUMP	*
	254-69-00-000	STANDPIPE ASSY - 12 FT PUMP	*
1.1	250-67-34-000	CONTROL PLATE KIT	1
1.1.1	250-67-33-000	CONTROL PLATE ASSY	1
1.1.1.1	250-67-33-000	CONTROL PLATE	1
1.1.1.2	250-67-33-176	CONTROL PLATE PIN	2
1.1.2	250-00-00-175	SPRING PLATE	1
1.1.3	R07823	3/8 FLAT WASHER	2
1.1.4	R08021	1/8 x 1 S.S. COTTER PIN	2
1.1.5	R08024	1/2 x 2 1/4 COMP. SPRING	2
1.2	250-67-00-152	STANDPIPE - 8 FT	1
	252-68-00-153	STANDPIPE - 10 FT	*
	254-69-00-154	STANDPIPE - 12 FT	*
1.3	250-67-00-168	GASKET SLEEVE	2
2	250-86-00-000	UPPER AGITATOR VALVE & TEE COMPLETE	1
3	250-80-00-000	LOWER AGITATOR VALVE COMPLETE	1
4	250-22-00-000	CONTROL ROD ASSY	2
4.1	250-21-00-076	LEVER PLATE	1
4.2	250-21-00-072	LEVER HANDLE	1
4.3	250-22-00-046	UPPER CONTROL ROD	1
5	250-19-00-000	CONTROL ROD ATTACHMENT ASSY	1
5.1	250-19-00-045	UPPER CONTROL ROD ATTACHMENT	1
5.2	R07786	5/8 HEX NUT	1
(6)	254-43-00-000	LOWER CONTROL ROD ASSY - 12 FT PUMP	*
(6)	252-42-00-000	LOWER CONTROL ROD ASSY - 10 FT PUMP	*
6	250-20-00-000	LOWER CONTROL ROD ASSY - 8 FT PUMP	1
6.1	250-20-00-075	LOWER CONTROL - 8 FT PUMP	1
	252-42-00-110	LOWER CONTROL - 10 FT PUMP	*
	254-43-00-112	LOWER CONTROL - 12 FT PUMP	*
6.2	R07786	5/8 HEX NUT	1
7	250-96-00-000	UPPER VALVE & EXTENSION PIPE ASSY	1
8	R02366	6" RUBBER GASKET	3
9	R07603	1/4 x 1 1/2 UNC HEX BOLT	2
10	R08048	1/4-20 UNC 2-WAY LOCK NUT	2
11	R07784	7/16-14 UNC HEX NUT	6
12	R07628	7/16 x 1 UNC HEX BOLT	6
13	R07804	7/16" LOCK WASHER	6
14	R07619	3/8 x 1 UNC HEX BOLT	1
15	R07803	3/8" LOCK WASHER	1
16	R07783	3/8-16 UNC HEX NUT	1
17	R20612	50A44 SPROCKET	1
18	250-00-00-104	#50 ROLLER CHAIN	1
19	R09671	"HUSKY" DECAL	1
20	R09509	"MADE IN CANADA" DECAL - LARGE	1
21	250-12-00-044	CONTROL PLATE GUSSET	1

LOWER AGITATOR VALVE

PARTS LIST				PARTS LIST			
ITEM	PART NUMBER	DESCRIPTION	QTY	ITEM	PART NUMBER	DESCRIPTION	QTY
1	250-80-01-000	LOWER AGITATOR VALVE & TEE ASSY	1	1.2.1	250-79-36-188	VALVE OUTER FLANGE	1
1.1	250-79-00-000	LOWER AGITATOR VALVE ASSY	1	1.2.2	250-08-06-030	VALVE BUSHING HOLDER	1
1.1.1	250-79-35-000	AGITATOR VALVE HOUSING ASSY	1	1.2.3	R21167	7/8 OD x 5/8 ID x 3/4 LONG BUSHING	2
1.1.1.1	250-79-35-189	VALVE HOUSING	1	1.3	275-17-00-000	VALVE GATE ASSY	1
1.1.1.1.2	275-01-02-012	VALVE FLANGE	1	1.3.1	275-17-00-080	VALVE GATE	1
1.1.1.1.3	275-01-02-062	VALVE END CAP	1	1.3.2	275-17-00-081	VALVE GATE BRACKET	1
1.1.2	250-79-53-000	LOWER AGIT. CONE & MOUNT ASSY	1	1.4	250-00-00-023	VALVE SHAFT	1
1.1.2.1	250-09-08-000	LOWER AGITATOR CONE ASSY	1	1.5	R08221	7/16 SS FLAT WASHER	2
1.1.2.1.1	250-09-08-036	LOWER CONE HALF	2	1.6	R08228	7/16 S.S. NYLOCK NUT	1
1.1.2.1.2	250-09-08-037	CONE RIBS	4	1.7	R07794	3/8 FLANGE NUT	8
1.1.2.2	250-09-08-031	CONE MOUNT	1	1.8	R07619	3/8 x 1 HEX BOLT	8
1.1.2.3	250-79-53-330	LOWER CONE EXTENSION TUBE	1	2	250-00-00-151	CLAMP ON BRACKET	1
1.1.3	250-66-00-150	CONE CLAMP ON BRACKET	1	3	R07671	7/16 x 1 1/4 HEX BOLT	6
1.1.4	250-09-07-035	TEE SIDE	1	4	R07879	7/16 FLANGE NUT	6
1.2	250-79-36-000	OUTER FLANGE ASSY w/ BUSHINGS	1				

LOWER AGITATOR VALVE COMPLETE 250-80-00-000

