

Date Purchased _____ Machine Serial No. _____

Size of Pipe Cart _____ Options _____

The key number system in this parts book is arranged as follows:

- ◎ -- Key numbers with two circles denotes main assemblies.
- -- Key numbers with one circle are individual parts.

Please order parts by part number.



Heavy Duty Pipe Cart

247-00-00-000 8"

245-00-00-000 10"

OPERATING INSTRUCTIONS:

1. Make sure clamps are securely fastened before operating to ensure hose won't blow off during filling
2. Always check tire pressure and wheel bolt torque before towing.
3. When towing lower Pipe all the way down for clearance from overhead power wires
4. Wash Pipe Cart off after each use. This will extend the life of the Pipe.
5. Depending on the amount of Highway travel the wheel bearings shall be greased annually
6. Make sure all manure is drained from pipe prior to freezing conditions

8" HD DISCHARGE PIPE

PARTS LIST			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	247-02-00-000	8" DISCHARGE PIPE ASSY COMPLETE	1
1.1	247-02-01-000	TONGUE BRKT ASSY	1
1.1.1	247-02-01-012	TONGUE BRKT TUBE	1
1.1.2	247-02-01-013	RH TONGUE BRKT	1
1.1.3	247-02-01-014	LH TONGUE BRKT	1
1.1.4	244-12-03-341	CONE HANDLE	2
1.1.5	247-02-01-015	3/8" COIL CHAIN LINK	1
1.2	247-02-02-000	PIVOT BRKT ASSY-8" PIPE	2
1.2.1	247-02-02-016	PIVOT BRKT-8" PIPE	1
1.2.2	247-02-02-017	PIVOT BRKT SLEEVE	1
1.3	250-96-00-298	CHAIN LUG	1
1.4	244-08-00-307	CLAMP RING	1
1.5	247-02-03-021	PIPE BASE PC	1
1.6	247-02-03-019	TOP ELBOW MID PC	1
1.7	247-02-03-020	TOP ELBOW END PC	1
1.8	247-02-03-018	LONG DISCHARGE PIPE	1
2	R02484	8" SUCTION HOSE CLAMP	3
3	244-09-00-000	8" CLAMP & CHAIN ASSY	1
3.1	R02488	8" RINGLOCK CLAMP	1
3.2	250-97-00-297	CLAMP CHAIN	1
4	248-14-00-000	BELL AND DISCHARGE PIPE ASSY	1
4.1	R02361	8" ALUMINUM BELL END	1
4.2	248-14-00-034	8" EXTENSION PIPE	1
5	248-06-00-000	8" - 45° ALUMINUM PUMP ELBOW W/RING ASSY	1
5.1	248-06-00-024 A	ELBOW PC - A	1
5.2	248-06-00-024 B	ELBOW PC - B	2
5.3	248-06-00-024 C	ELBOW PC - C	1
5.4	R02536	8" MALE ALUM. BANDLOCK RING	1
5.5	248-24-00-074	ALUMINUM HANDLE	1
6	248-00-00-069	8" DISCHARGE PIPE FLEX HOSE	1
7	R07619	3/8 x 1 UNC HEX BOLT	1
8	R07823	3/8" FLAT WASHER	1
9	R07803	3/8" LOCK WASHER	1
10	R07783	3/8-16 UNC HEX NUT	1
11	247-00-00-038	20 FT OF 8" BLK CONTRACTOR HOSE	1
12	R09071	SERIAL NUMBER PLATE	1
13	R08152	6 x 1/4 PAN HD SOCKET SCREW	2
14	R02497	8" RAINWAY GASKET	1

